

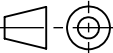


QTY: 4 units (one for each Melter)

Rev.	Modification										Date	Name
This drawing is property of INSERTEC. Must not be copied or transferred to third parties in any way without written authorization.												
Tolerance for dimensions without tol. according to ISO 2768-mK										Date	Name	Material
More than	0.5	3	6	30	120	400	1000	2000	Drawn	13/11/2025	RCB	-
Less	3	6	30	120	400	1000	2000	4000	Checked			Weight (kg)
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	Verified		BU	6.90
Welded		±0.5	±1	±1.5	±2	±3	±4	±6				
Customer:  ALINVEST								Format:	TECHNICAL ROOM CASTING ZONE 3321 A1 OPERATIONAL LINE (MELTER)			
								A2				
 								Scale:				
								1:15				
								Part Number	2558 - 20x2_5 - A1		Revision	A
								Customer Number			Sheet	1/1